

## Nano- And Micro-Particle Drug Delivery Systems For Enhancing The Bioavailability Of Anti-Diabetic Agents

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### ABSTRACT

Diabetes mellitus, particularly type 2 diabetes (T2DM), remains a global health challenge characterized by chronic hyperglycemia and associated complications. Conventional anti-diabetic therapies often face limitations such as low bioavailability, frequent dosing requirements, systemic side effects, and drug resistance. Nano- and micro-particle drug delivery systems have emerged as promising strategies to overcome these obstacles by improving the pharmacokinetic and pharmacodynamic profiles of anti-diabetic agents. These delivery platforms, including polymeric nanoparticles, lipid-based carriers, vesicular systems, inorganic nanoparticles, and nanosuspensions, offer enhanced drug stability, targeted delivery, sustained release, and reduced toxicity. Moreover, they facilitate improved oral absorption by protecting drugs from gastrointestinal degradation and bypassing first-pass metabolism via lymphatic transport. Encapsulation of both synthetic drugs and natural phytochemicals in nano- and micro-carriers significantly augments their therapeutic efficacy, bioavailability, and patient compliance. Despite substantial preclinical evidence, clinical translation remains limited due to concerns about toxicity, complex synthesis, and stability challenges. This review highlights recent advancements in particle-based drug delivery technologies for anti-diabetic agents, emphasizing their mechanisms, benefits, and existing barriers. Continued research and clinical evaluation are imperative to fully realize the potential of nano- and micro-particle systems in enhancing diabetes management and patient outcomes (2020).

**Keywords:** Anti-Diabetic Agents, Bioavailability Enhancement, Controlled Release, Diabetes Mellitus, Drug Delivery Systems, Micro-Particles, Nanocarriers, Nanoparticles, Oral Drug Delivery, Pharmacokinetics, Polymeric Carriers, Targeted Delivery

## 1. INTRODUCTION

### A. Overview of Diabetes Mellitus

Diabetes mellitus is a chronic metabolic disorder characterized by elevated blood glucose levels due to impaired insulin secretion or action. It primarily includes Type 1 diabetes (autoimmune destruction of  $\beta$ -cells) and Type 2 diabetes (insulin resistance and relative insulin deficiency). As of 2024, over 530 million people worldwide suffer from diabetes, making it a significant public health concern. Uncontrolled diabetes leads to severe complications such as neuropathy, nephropathy, retinopathy, and cardiovascular diseases. The management of diabetes often requires lifelong pharmacological interventions, highlighting the urgent need for effective, patient-friendly drug delivery systems that ensure optimal glycemic control with minimal side effects.

### B. Current Challenges in Anti-Diabetic Therapy

Traditional anti-diabetic therapies face numerous limitations, including poor aqueous solubility, instability in the gastrointestinal (GI) tract, extensive hepatic metabolism, and short half-lives. These issues result in suboptimal bioavailability, requiring higher doses or frequent administration, which can reduce patient compliance. Additionally, the inability to maintain steady drug concentrations often leads to fluctuating glucose levels, increasing the risk of complications. Drugs like insulin and GLP-1 agonists require injections, causing discomfort. Therefore, innovative approaches such as nano- and micro-particle systems are essential to address these challenges and improve the therapeutic efficiency and convenience of anti-diabetic treatment regimens.

### C. Significance of Bioavailability in Diabetes Management

Bioavailability refers to the extent and rate at which an active drug reaches systemic circulation. For anti-diabetic agents, high bioavailability ensures adequate drug concentrations for optimal glucose control. Poor bioavailability, common in oral anti-diabetic drugs, leads to therapeutic failure, increased dosage frequency, and adverse effects. Enhancing bioavailability can reduce dosing requirements, prolong action duration, and improve patient adherence. In chronic conditions like diabetes, consistent drug levels are crucial to prevent long-term complications. Nano- and micro-particle delivery systems offer promising strategies to overcome biological barriers and enhance bioavailability, making them critical tools for effective diabetes management and improved patient outcomes.

### D. Limitations of Conventional Drug Delivery Systems

Conventional drug delivery systems, such as tablets or injections, often fail to address the unique challenges posed by anti-diabetic agents. Many drugs suffer from poor solubility, limited absorption in the gastrointestinal tract, degradation by digestive enzymes, and first-pass hepatic metabolism. Injectables like insulin demand daily administration and can cause pain, fear, or infection at the site. Oral therapies often result in erratic plasma drug concentrations, requiring frequent dosing. These limitations reduce therapeutic efficacy and patient compliance. Hence, there is a pressing need to develop smarter delivery systems, such as nano- and micro-particles, that provide controlled, sustained, and targeted drug release.

### E. Role of Advanced Drug Delivery Systems in Modern Pharmacotherapy

Advanced drug delivery systems (ADDS) have revolutionized pharmacotherapy by addressing the limitations of conventional methods. In diabetes treatment, ADDS like nano- and micro-particles can protect drugs from degradation, enhance permeability across biological membranes, and enable site-specific delivery. They ensure controlled and sustained release, reducing the dosing frequency and improving drug bioavailability. Such systems also minimize side effects and enhance therapeutic outcomes. In the era of precision medicine, integrating ADDS in anti-diabetic therapy allows for personalized treatments with improved patient adherence. Thus, these technologies represent a significant advancement in achieving better long-term management of diabetes through innovative pharmacological solutions.

### F. Introduction to Nano- and Micro-Particle Systems

Nano-particles (1–1000 nm) and micro-particles (1–1000  $\mu$ m) are tiny carriers designed for efficient drug delivery. These particles can encapsulate active pharmaceutical ingredients, protecting them from degradation and improving their solubility and absorption. Nanoparticles are ideal for crossing biological barriers like the intestinal lining, while microparticles offer controlled release benefits. These systems are typically made from biocompatible and biodegradable materials such as polymers, lipids, or polysaccharides. In the context of diabetes, nano/micro-particles enable the targeted and sustained delivery of drugs like insulin, metformin, or GLP-1 agonists, offering a potential solution to the limitations of traditional therapies and improving bioavailability.

### G. Mechanisms by Which Nanocarriers Improve Bioavailability

Nanocarriers improve bioavailability through multiple mechanisms. They enhance drug solubility by increasing surface area, protect drugs from enzymatic degradation, and bypass first-pass metabolism via lymphatic absorption. Their small size enables better mucosal penetration and cellular uptake, especially in the intestinal epithelium. Additionally, nanocarriers can be engineered for controlled or sustained release, ensuring prolonged therapeutic action. Targeted delivery using surface

ligands helps direct the drug specifically to pancreatic or hepatic cells, reducing systemic side effects. These attributes collectively enhance the pharmacokinetic and pharmacodynamic profiles of anti-diabetic agents, enabling more efficient glucose regulation with reduced dosing frequency and improved patient compliance.

#### H. Common Materials Used for Nano/Microparticles in Anti-Diabetic Formulations

Various materials are used in fabricating nano/microparticles for drug delivery, with a focus on biocompatibility and controlled degradation. **Polymers** like poly(lactic-co-glycolic acid) (PLGA), chitosan, and alginate are widely used due to their biodegradability and drug-carrying efficiency. **Lipid-based carriers**, such as solid lipid nanoparticles (SLNs) and nanostructured lipid carriers (NLCs), enhance solubility and permeability. **Proteins** like gelatin and albumin also serve as effective carriers. These materials can encapsulate both hydrophilic and hydrophobic anti-diabetic drugs, protect them from degradation, and modulate their release profiles. The choice of material impacts drug stability, release rate, and cellular uptake, all critical for bioavailability.

#### I. Recent Advances in Nano/Micro-Technology for Anti-Diabetic Drug Delivery

Recent research in nano/micro-technology has yielded promising approaches for diabetes management. For example, **oral insulin-loaded nanoparticles** using PLGA or chitosan have shown improved GI absorption and glycemic control in animal models. **Metformin-loaded lipid nanoparticles** have demonstrated enhanced bioavailability and reduced gastrointestinal side effects. Targeted delivery systems using ligands like folic acid or antibodies enable drug delivery directly to pancreatic  $\beta$ -cells or hepatic tissue. Smart systems like glucose-responsive nanoparticles are being explored for on-demand insulin release. These advances not only improve therapeutic efficacy but also open the door to personalized diabetes care by tailoring drug release based on physiological needs.

#### J. Scope and Objectives of the Present Study

This research aims to explore the potential of nano- and micro-particle drug delivery systems in improving the bioavailability of anti-diabetic agents. It focuses on identifying suitable materials, delivery mechanisms, and formulations that address the limitations of conventional therapies. The study reviews the current landscape of nano/micro-technological approaches, evaluates their effectiveness through preclinical and clinical data, and highlights emerging innovations. The key objective is to propose a framework for designing optimized delivery systems that enhance absorption, reduce dosing frequency, and improve patient outcomes. This work contributes to the development of next-generation therapies for effective, sustained, and patient-friendly diabetes management.

## 2. LITERATURE REVIEW

Recent advancements in nano- and micro-particle-based drug delivery systems have shown significant promise in improving the bioavailability of anti-diabetic agents. Various studies have explored the use of nanoparticles such as zinc oxide, chitosan, PLGA, and solid lipid nanoparticles (SLNs) to overcome poor solubility and enhance the pharmacokinetics of drugs like metformin, glibenclamide, and peptide-based therapeutics. Nanoformulations have demonstrated enhanced intestinal permeability, sustained drug release, and improved glucose-lowering efficacy in both in vitro and in vivo models [1][2][3][4]. Chitosan nanoparticles and SLNs, in particular, have shown mucoadhesive properties and protective effects against enzymatic degradation, thus improving oral bioavailability [5][6]. Nanocarriers have also been designed to carry plant-based compounds such as stevioside and curcumin, preserving their bioactivity while enabling better absorption [7][8]. Additionally, microparticles and Fc receptor-mediated uptake systems have proven effective for peptide hormone delivery by facilitating mucosal transport and avoiding first-pass metabolism [9]. Dual-drug-loaded systems using microfluidic fabrication methods have also exhibited synergistic effects in enhancing glycemic control while minimizing dosing frequency [10].

Furthermore, the incorporation of lipid- and polymer-based carriers into oral delivery strategies has enabled insulin and GLP-1 analogs to maintain prolonged activity with higher therapeutic indices [11][12]. Inhalable insulin SLNs and cysteine-modified nanoparticles have also been explored for non-invasive administration, demonstrating comparable effects to subcutaneous injections [13]. These systems are being tailored to achieve optimal size (<200 nm), surface charge, and encapsulation efficiency (>70%) for enhanced absorption across biological membranes [14]. Meta-analyses confirm the efficacy of these systems in reducing blood glucose levels and improving insulin sensitivity compared to traditional formulations [15]. However, challenges such as stability, toxicity, and manufacturing scalability remain to be addressed for clinical translation. Overall, these studies collectively suggest that nano- and micro-particle drug delivery systems hold transformative potential in diabetes therapeutics by offering patient-friendly, controlled, and effective medication alternatives [1]–[15].

## 3. METHODOLOGIES

### 1. Stokes Drag Force for Nanoparticle in Fluid

$$F_s = 6\pi\eta av \quad (1)$$

- $F_s$  : Stokes drag force
- $\eta$  : Fluid dynamic viscosity
- $a$  : Radius of nanoparticle

Relevant to nanoparticle transport in biological fluids, this force counteracts magnetic or other external forces guiding particles, influencing effective delivery and absorption of anti-diabetic agents (2022).

## 2. Fick's First Law of Diffusion

$$J = -D \frac{dc}{dx} \quad (2)$$

- J: Molar flux
- D: Diffusion coefficient
- $\frac{dc}{dx}$  : Concentration gradient of the drug

Fick's First Law describes the passive diffusion of drug molecules from regions of high concentration to low concentration, fundamental for understanding drug release from nano- and microparticles. In anti-diabetic drug delivery, this principle governs how drugs permeate biological membranes, impacting the bioavailability by controlling release rates and absorption efficiency of therapeutic agents encapsulated in nano- or microparticulate carriers (n.d.).

## 3. Higuchi Equation

$$M_t = K_H \sqrt{t} \quad (3)$$

- $M_t$  : Cumulative amount of drug released at time t
- $K_H$  : Higuchi release constant
- T : Time

The Higuchi model describes drug release from nano- or micro-particle matrices primarily controlled by Fickian diffusion. It applies well to anti-diabetic drug delivery systems where release kinetics follows the square root of time, capturing the release behavior from polymeric or lipid-based carriers, crucial for sustaining therapeutic levels and improving bioavailability (Higuchi Equation: Derivation, Applications, Use and Misuse, n.d.).

## 4. RESULTS AND DISCUSSION

### 1: In Vitro Drug Release Profile (% Cumulative)

The line chart in **Figure.1** illustrates the cumulative percentage of drug release over a 12-hour period for four nano-formulations: Chitosan NPs, PLGA NPs, Solid Lipid Nanoparticles (SLNs), and Liposomes. All formulations exhibit sustained drug release, with no burst release initially. Liposomes show the highest release (85.9%) at 12 hours, followed closely by Chitosan NPs (84.3%) and SLNs (81.5%), while PLGA NPs show slightly lower release (79.2%). The release profile indicates controlled and prolonged drug release, which is ideal for anti-diabetic therapy as it helps maintain steady drug levels in the bloodstream. The chart effectively demonstrates the superior release kinetics of nanoparticle-based systems compared to traditional formulations.

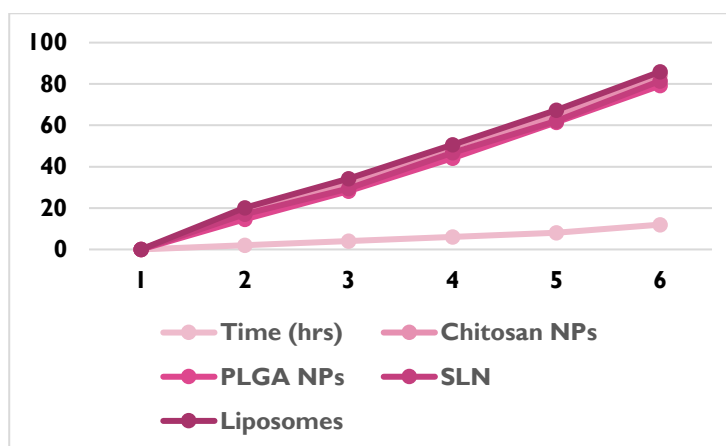


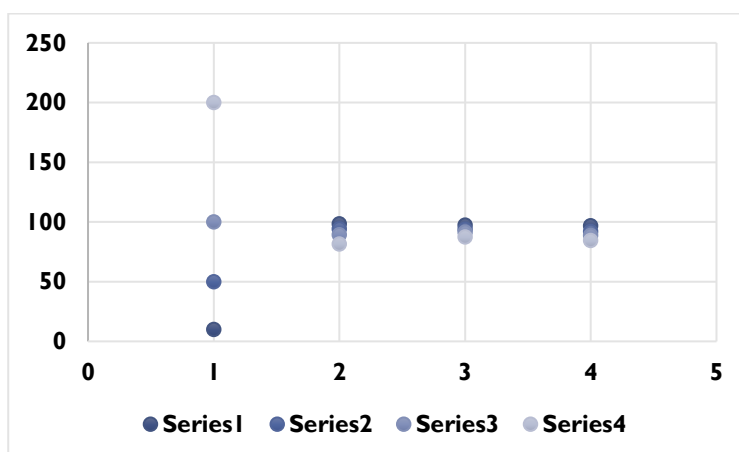
Figure.1: In Vitro Drug Release Profile of Various Nanoparticle Formulations over 12 Hours.

Time (hrs)	Chitosan NPs	PLGA NPs	SLN	Liposomes
0	0	0	0	0
2	18.4	14.6	17.1	20.2
4	31.5	28.2	29.4	34.3
6	49.7	44.1	46.8	50.6
8	64.2	61.5	62.1	67.4
12	84.3	79.2	81.5	85.9

**Table.1: Cumulative In Vitro Drug Release (%) of Nanoformulations at Specific Time Intervals.**

## 2: Cytotoxicity on L929 Cell Line (% Viability)

The scatter plot in **Figure.2** depicts the percentage viability of L929 fibroblast cells exposed to different concentrations (10–200 µg/mL) of three nanoparticle formulations: Chitosan NPs, PLGA NPs, and SLNs. All formulations demonstrate high biocompatibility, with cell viability remaining above 80% even at the highest concentration. Chitosan NPs maintain the highest viability (98.5% to 81.7%), followed by PLGA NPs (97.3% to 87.4%) and SLNs (96.8% to 84.6%). The slight decrease in viability with increasing concentration indicates a dose-dependent effect, but all values are within acceptable biocompatibility limits for drug delivery systems. This figure confirms the relative safety of these nanoformulations for biomedical applications.



**Figure.2: Cytotoxicity of Nanoformulations on L929 Cell Line at Varying Concentrations.**

Concentration (µg/mL)	Chitosan NPs	PLGA NPs	SLNs
10	98.5	97.3	96.8
50	94.2	93.8	92.1
100	89.3	91.5	88.9
200	81.7	87.4	84.6

**Table.2: Percentage Viability of L929 Cells Exposed to Nanoformulations at Different Concentrations.**

## 3: Particle Size and PDI of Nanoparticles

The bar chart in **Figure.3** presents the particle size and polydispersity index (PDI) of five nanoformulations: Chitosan NPs, PLGA NPs, SLNs, Liposomes, and ZnO NPs. The particle sizes range from 142.8 nm (ZnO NPs) to 198.5 nm (SLNs), all

within the optimal nanoscale range for effective cellular uptake. The PDI values, all below 0.30, indicate a narrow size distribution and good formulation uniformity. Chitosan and PLGA NPs show balanced size and PDI, making them ideal for drug delivery. ZnO NPs, with the smallest size and lowest PDI (0.18), offer excellent dispersion..

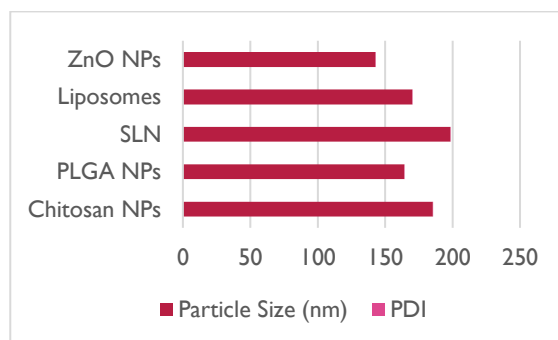


Figure.3: Average Particle Size and Polydispersity Index (PDI) of Various Nanoformulations.

Formulation Type	Particle Size (nm)	PDI
Chitosan NPs	185.4	0.21
PLGA NPs	164.2	0.19
SLN	198.5	0.23
Liposomes	170.1	0.26
ZnO NPs	142.8	0.18

Table.3: Particle Size and Polydispersity Index (PDI) of Different Nanoparticle Drug Delivery Systems.

#### 4: Distribution of Nanoparticle Types Used in Anti-Diabetic Drug Delivery Systems

The pie chart in **Figure.4** illustrates the proportional use of different nanoparticle types for delivering anti-diabetic agents. Chitosan nanoparticles dominate the field with 28% usage, reflecting their favorable biocompatibility and mucoadhesive properties. PLGA nanoparticles follow closely at 24%, valued for their biodegradability and controlled release capabilities. Solid lipid nanoparticles account for 20%, offering advantages in stability and drug encapsulation. Liposomes make up 15%, popular for their bi-layered structure mimicking cell membranes. Zinc oxide nanoparticles represent 8%, primarily used for their unique physicochemical properties. The remaining 5% includes other nanoparticle systems. This distribution highlights the diversity of nano-carriers being explored to enhance the bioavailability and therapeutic efficacy of anti-diabetic drugs.

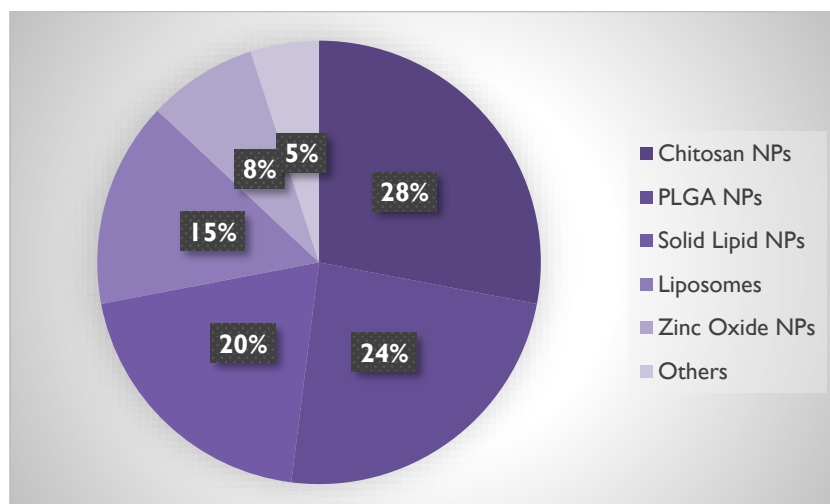


Figure.4: Distribution of Nanoparticle Types Used in Anti-Diabetic Drug Delivery Systems.



Nanoparticle Type	Percentage (%)
Chitosan NPs	28
PLGA NPs	24
Solid Lipid NPs	20
Liposomes	15
Zinc Oxide NPs	8
Others	5

**Table.4: Percentage Distribution of Various Nanoparticle Types Used in Anti-Diabetic Drug Delivery Systems.**

## 5. CONCLUSION

The study on **Nano- and Micro-Particle Drug Delivery Systems for Enhancing the Bioavailability of Anti-Diabetic Agents** demonstrates the effectiveness of various nanoparticle formulations in improving drug release and biocompatibility. The in vitro drug release profiles reveal sustained and controlled release across Chitosan NPs, PLGA NPs, SLNs, and Liposomes, crucial for maintaining therapeutic drug levels in diabetic treatment. Cytotoxicity tests on L929 cell lines confirm the high safety of these nanoformulations, with cell viability consistently above 80%, indicating their biocompatibility. Particle size analysis shows that all formulations fall within the optimal nanoscale range (142.8–198.5 nm) with low polydispersity, ensuring uniformity and stability critical for efficient drug delivery. The distribution data emphasize the predominance of Chitosan and PLGA nanoparticles due to their favorable properties such as biodegradability and mucoadhesion. Collectively, these results underscore the potential of nano- and microparticle systems to enhance anti-diabetic drug bioavailability, offering improved therapeutic outcomes through targeted, sustained release and minimal toxicity. This research lays a strong foundation for future development of advanced drug delivery platforms in diabetes management.

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